

Scheda tecnica

## IGP-HWFsuperior 571TU-R1

Deep matte, fine-textured effect powder coating in super durable-PLUS quality with increased robustness and flexibility, manufactured with IGP-Effectives® technology.



### Proprietà

- Opaco profondo
- Raggrinzato
- IGP-Effectives®
- Super durable facade quality, 5 years Florida > 50% residual gloss
- Più robusto e flessibile
- Effetto clean



### Omologazioni

- GSB 173 f - Florida 5
- Qualicoat Nr. P-1856, class 2
- AAMA 2604-20, independent test report



### Proprietà delle polveri

|                |                                                               |
|----------------|---------------------------------------------------------------|
| Granulometria: | < 100 µm                                                      |
| Corpi solidi:  | > 99 %                                                        |
| Densità:       | 1.3 kg/l-1.6 kg/l                                             |
| Stoccaggio:    | min. 24 months a ≤ 25 °C<br>in an unopened original container |
| Color tones:   | RAL Metallic and individual metallic colors on request        |



### Applicazione

#### Pretrattamento

The substrate must be free from oil, grease and oxidation products. The pretreatment depends on the type of substrate and the corrosion protection to be achieved. We recommend the following pretreatments:

Alluminio

- Chromating according to DIN EN 12487
- Pre-anodization
- Chrome-free pretreatment according to GSB International and QUALICOAT specifications

Acciaio

- Zinc phosphating

Acciaio zincato

- Zinc phosphating
- Chrome (III) passivation
- Chromating according to DIN EN 12487

For improved corrosion protection for applications on steel / galvanised steel, the use of corrosion protection primer IGP-KORROPRIMER 10 or IGP-KORROPRIMER 60 is recommended.

The suitability of the pretreatment method used is generally to be tested by the coater in advance with appropriate test methods. The minimum requirement for aluminium substrates / galvanised steel components is to carry out a boiling water test with a subsequent cross-cut adhesion and tape test. We refer to the guidelines of the GSB International, Qualicoat and Qualisteelcoat certifications. For further information: see also our special leaflet on pre-treatment (IGP-TI 100).

### Impianti di verniciatura

All conventional electrostatic systems with corona charging.

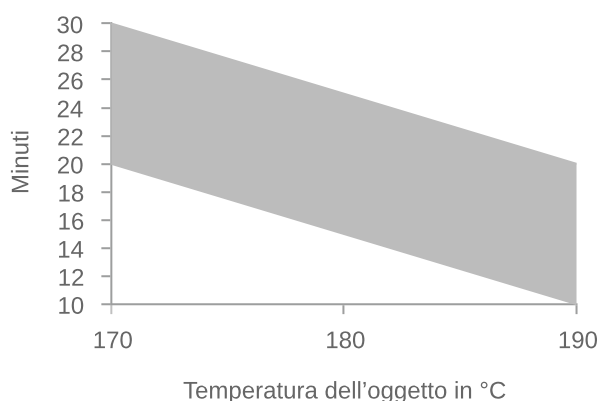
For the construction and operation of powder coating plants, the following regulations must be complied with: ATEX RL 2014/34/EU, EN 50177, DIN EN 16985.

### Spessore del film consigliato

60 µm - 80 µm

A homogeneous coating result with textured coatings or article-and color specific differences in hiding power may require higher coating thicknesses. The corresponding processing guidelines must be observed. For a pre-calculation of the required powder coating quantity, the necessary coating thickness must be determined for each article.

### Condizioni di cottura



| T oggetto     | t min             | t max             |
|---------------|-------------------|-------------------|
| 170 °C        | 20 minutes        | 30 minutes        |
| <b>180 °C</b> | <b>15 minutes</b> | <b>25 minutes</b> |
| 190 °C        | 10 minutes        | 20 minutes        |

In ogni caso, si raccomanda di effettuare prove pratiche con il rispettivo oggetto e per determinare l'ottimale per determinare il migliore possibile

### Recupero

Due to the high bonding rate of powder grain and effect agent, the powder can be charged much more uniformly compared to other effect finishing processes. As a result, the powder can be processed with a significantly increased recovery rate. Processing instruction VR214 & VR201.2 must be observed.



## Caratteristiche del film

### Testato per

|                           |                                     |
|---------------------------|-------------------------------------|
| Substrati:                | Aluminum (AlMg1), 0.8 mm chrom-free |
| Spessore:                 | 60 µm - 80 µm                       |
| Temperatura dell'oggetto: | 180 °C, 15 min.                     |

### Struttura superficiale

|              |             |                         |
|--------------|-------------|-------------------------|
| Brillantezza | 3-13 R'/60° | DIN EN ISO 2813 2015-02 |
|--------------|-------------|-------------------------|

### Prove meccaniche

|                                  |             |                                    |
|----------------------------------|-------------|------------------------------------|
| Cross-cut adhesion test          | Gt 0        | DIN EN ISO 2409 2020-12            |
| Mandrel bending test / Tape test | ≤ 5 mm      | DIN EN ISO 1519 2011               |
| Impact test / Tape test          | ≥ 20 inchp. | ASTM D 2794 1993                   |
| Erichsen cupping / Tape test     | ≥ 5 mm      | DIN EN ISO 1520 2007-11            |
| Buchholz hardness                | ≥ 80        | DIN EN ISO 2815 2003-10 (Anhang A) |

### Test di resistenza agli agenti atmosferici

|                             |                             |                            |
|-----------------------------|-----------------------------|----------------------------|
| 5 years Florida, 5° south   | > 50 % Brillantezza residua |                            |
| Xenon-arc lamps, 1000h, 90% | > 90 % Brillantezza residua | DIN EN ISO 16474-2 2014-03 |
| QUV-SE-B-313, 1000h         | > 50 % Brillantezza residua | DIN EN ISO 16474-3 2014-03 |

### Verifiche della resistenza a corrosione

|                                                |                                        |                           |
|------------------------------------------------|----------------------------------------|---------------------------|
| Test di nebbia salina all'acido acetico, 1000h | Nessuna infiltrazione, nessuna vescica | DIN EN ISO 9227 2017-07   |
| Test con acqua di condensa, 1000h              | Nessuna infiltrazione, nessuna vescica | DIN EN ISO 6270-2 2018-04 |

### Prove chimiche

|                   |                                              |                  |
|-------------------|----------------------------------------------|------------------|
| Mortar resistance | Easily removable after 24h with no residues. | ASTM D 3260 2001 |
|-------------------|----------------------------------------------|------------------|



## Altre informazioni

### Sovraverniciabilità

Preliminary tests are mandatory for overcoating painted surfaces.

### Stampaggio e incollaggio

Preliminary tests are mandatory for printing and glueing of painted surfaces.

### Protezione delle superfici verniciate

Coated parts should be packed after cooling with suitable materials without plasticizers. They should be stored protected from the weather to avoid the formation of condensation and thus water spots on the coating.

**Pulizia**

The coated parts must be cleaned according to the directives RAL-GZ 632 or SZFF 61.01. Technical Information IGP-TI 106 must also be observed when dealing with pearl mica effects.

**Rimozione e smaltimento della pittura**

After use, coated goods should be supplied to the normal recycling process. The disposal methods for sludges or residual powders must be observed in accordance with the local official provisions whilst taking Waste Code "080201 Coating Powder Wastes" in accordance with the European Waste Catalogue into consideration.

Le presenti informazioni di natura tecnica relative all'utilizzo sono fornite sulla base delle conoscenze attuali. Tuttavia devono essere considerate come indicazioni non vincolanti che non esonerano dall'effettuazione di controlli autonomi. Utilizzo, destinazione e applicazione di prodotti hanno luogo senza possibilità di controllo da parte nostra e, pertanto, soggiacciono esclusivamente alla vostra responsabilità.

Prima dell'applicazione consultare la scheda di sicurezza. Scheda di sicurezza specifica per l'articolo e misure più approfondite sulla gestione del rischio alla pagina: **[igp-powder.com](http://igp-powder.com)**